

ABSTRACT

An apparatus is constructed by accommodating in one dust-proof room 11, a concave-mold first cleaning device 21 which abrades the convex-surface forming surface 101 of a concave mold 1, a concave-mold second cleaning device 22, a concave-mold drying device 23, a convex-mold first cleaning device 24 which abrades a concave-surface forming surface for a lens, a convex-mold second cleaning device 25, a convex-mold drying device 26, an inversion device 30 which inverts the concave mold 1 or a convex mold 2 up or down, a positioning device 50 which brings the geometric centers of the concave mold 1 and the convex mold 2 into coincidence and then arranges them in opposition, and a tape winding device 60 which winds an adhesive tape onto the peripheral surfaces of the concave mold 1 and convex mold 2 so as to seal the gap between these molds, thereby to provide the lens-casting-mold assembling apparatus which can efficiently assemble a lens-casting-mold assembly, and which saves space.